

Cat. No. S2 Style No. ALL

■ Drill, Enlarge, or Modify Mounting Holes

1) Increase hole(s) dia. to 5/16 bolt (.323 drill dia.)

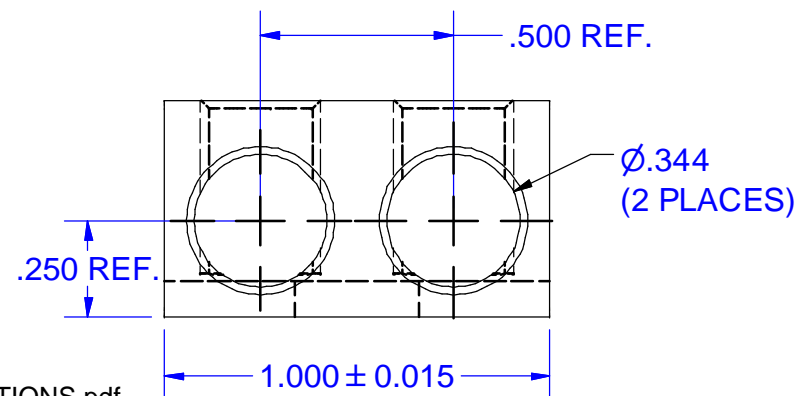
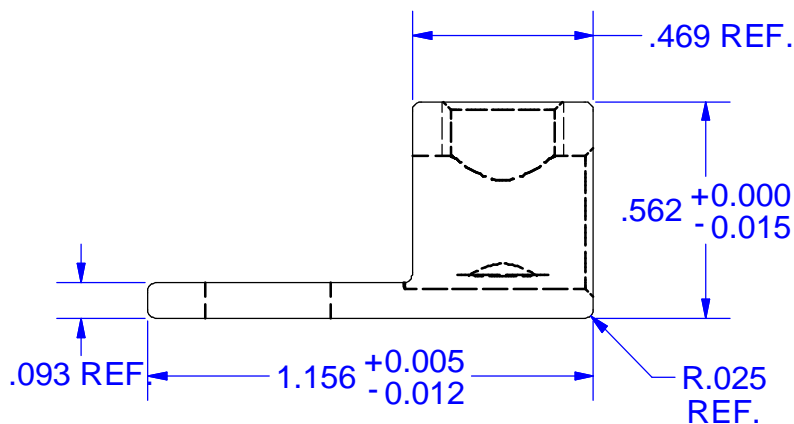
2) Move location of mounting hole(s)

3) If buying blank lug, put custom hole(s) in.

SCREW #
12786HEX
(STEEL)

MARKING

S2
IHI Logo
CSA Logo
UL Logo
2-14
CU9AL



IHI UL/CSA Installation Guide to Drill or Enlarge Mounting Holes:

<https://lugsdirect.com/PDF%20Documents/IHI-MTG-HOLE-FIELD-MODS-UL&CSA-CERTIFICATIONS.pdf>

NOTE:

PARTS TO BE SHIPPED WITH TORQUE VALUES ON UNIT CONTAINER

NOT FOR USE WHERE FAILURE CREATES A HAZARD TO HUMAN HEALTH OR SAFETY. ALL PRODUCTS ARE SUBJECT TO THIS FULL DISCLAIMER: <http://www.ihiconnectors.com/disclaimer.html>

FOR FURTHER INFORMATION ON THE PROPER USE OF THIS PRODUCT IN SPECIFIC APPLICATIONS SEE <http://www.ihiconnectors.com/GuideToFlexFlexibleFineStrandedWireCableMechanicalLugsFAQ.html>

<http://www.ihiconnectors.com/Technical-Data-Installation.htm>



Expanded wire range with use of ferrules.
TORK Krimp®, self crimping of standard UL Listed ferrules protected by PATENT No.10630005.
PATENT: www.ihiconnectors.com/patent.html
For full instructions: <https://lugsdirect.com/PDF Documents/IHI Agency Labels/S2-AGENCY-LABEL.pdf>

FLEX WIRE 4-12 AWG

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GENERAL TOLERANCES ±.015 (±0.038)		TITLE: 2S2-HEX CONNECTOR			
MATERIAL: 6061-T6 (1011)		SIZE:	DRAWN BY: TDS	DWG NO.: 2S2-HEX (SALES)	REV:
FINISH: TIN PLATE EMS		DATE: 8/17/09		IHI CONNECTORS	